

## ABSTRACT OF THE DISCLOSURE

In garments with foamed net used as a clothing material (inter-lining), a clothing material is provided that give a light-weight and easy-moving, and improved warmth retaining property, cushioning property and buoyancy without spoiling wearer's wearing feeling, and that do not give a cost rise or disadvantages in production.

In a textile B in which a foamed net 1 in a meshed shape being constituted with a plurality of foamed strands s1 and s2 intersected and simultaneously welded together at intersection points is inserted between outer cloth 11 and lining cloth 12, foamed strands s1 and s2 have a cross section form of elliptical shape with different ratios of height size to width size and the foamed strands s1 and s2 are welded together so that the longitudinal direction as the cross section form may be orthogonal or almost orthogonal to a face 2 of a net in a meshed shape.